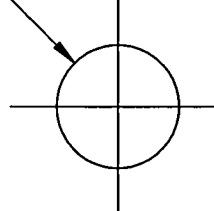


$\phi A^{+.00000}_{-.00004}$



-01 THRU -31
GUAGE PIN



GUAGE PIN DIMENSIONS

PART NUMBER	ØA	B
-01	(Ø.02400)	1.00"
-03	(Ø.04000)	1.00"
-05	(Ø.05400)	1.00"
-07	(Ø.06000)	1.00"
-09	(Ø.08000)	1.00"
-11	(Ø.09600)	1.00"
-13	(Ø.10800)	1.00"
-15	(Ø.12000)	1.00"
-17	(Ø.14400)	1.00"
-19	(Ø.14400)	0.25"
-21	(Ø.16000)	1.00"
-23	(Ø.16000)	0.25"
-25	(Ø.17280)	1.00"
-27	(Ø.17280)	0.25"
-29	(Ø.18000)	1.00"
-31	(Ø.19200)	1.00"



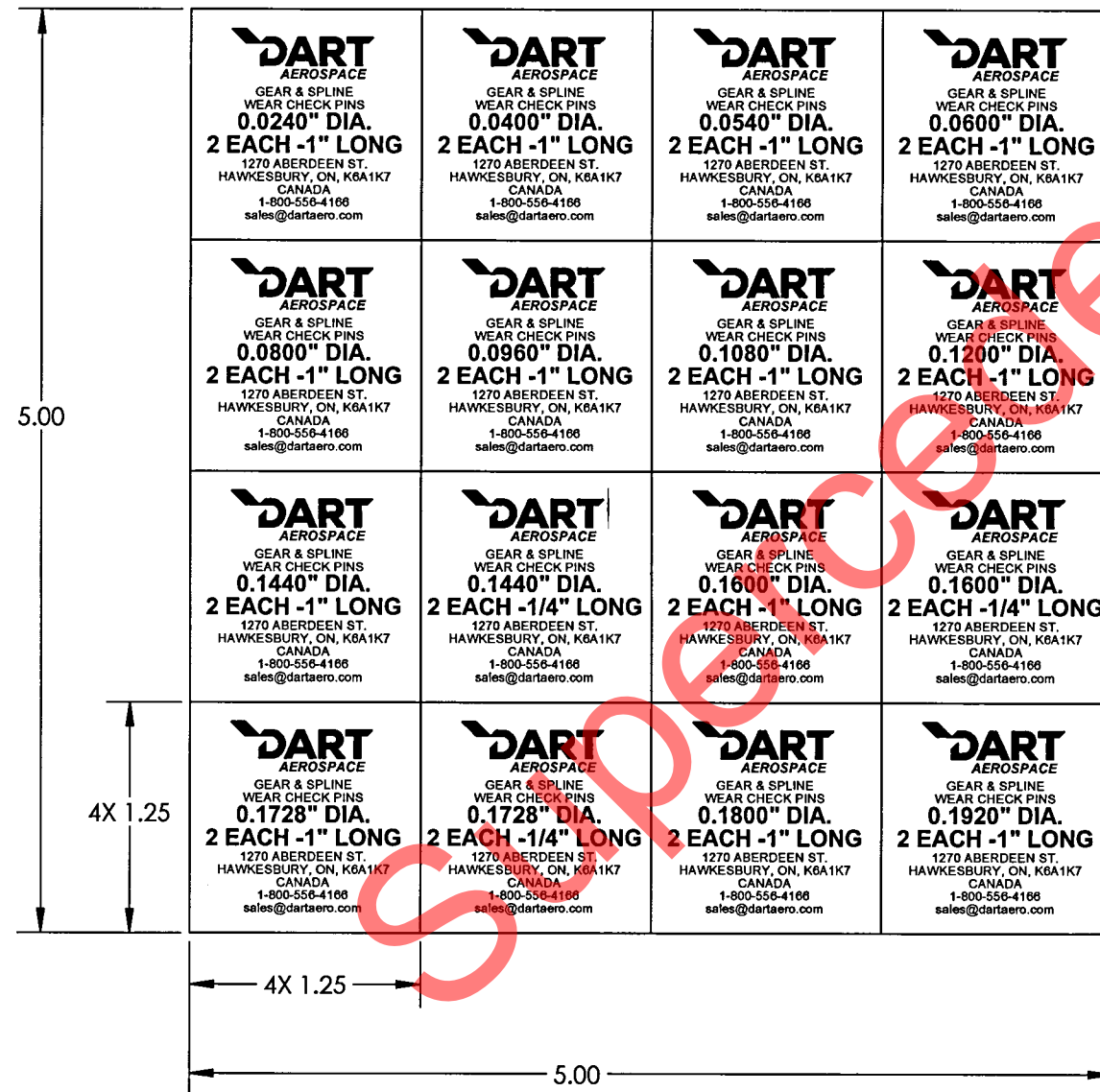
TITLE			
SPLINE MEASURING KIT			
PART NO. RB KIT 407M-01 THRU -31			REV C
TOOL NO. RB KIT 407M		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY:	KT 2/8/2018	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 02/15/2018	.XX ± .01	ANGLES ± .5°
CHECKED BY:	ML 02/15/2018	.X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY:	RQ 02/16/2018	APPROVED BY: ML 02/16/2018	
APPROVED BY:		SCALE: NTS	SHEET 2 OF 5
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D

C

B


A

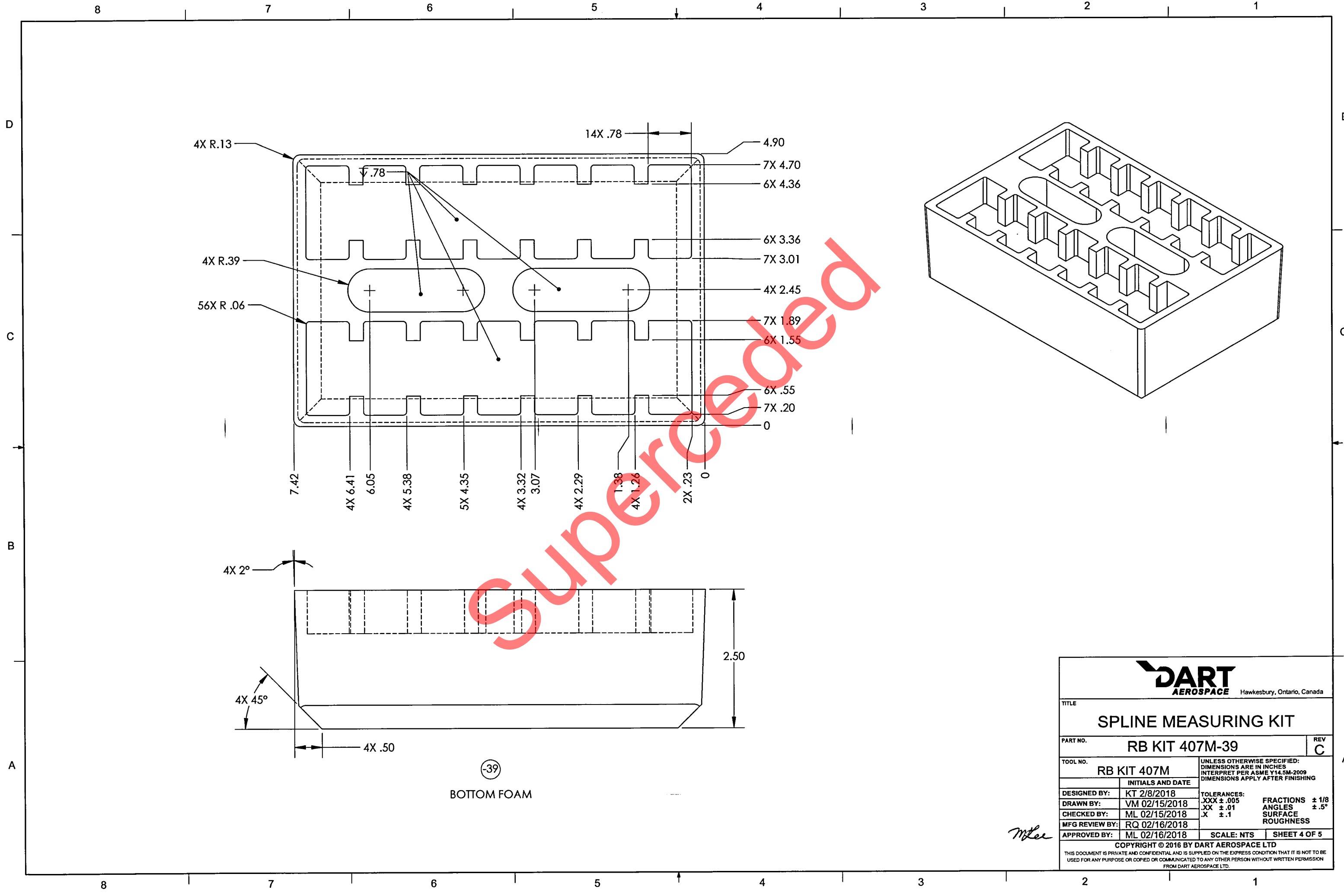



(35)

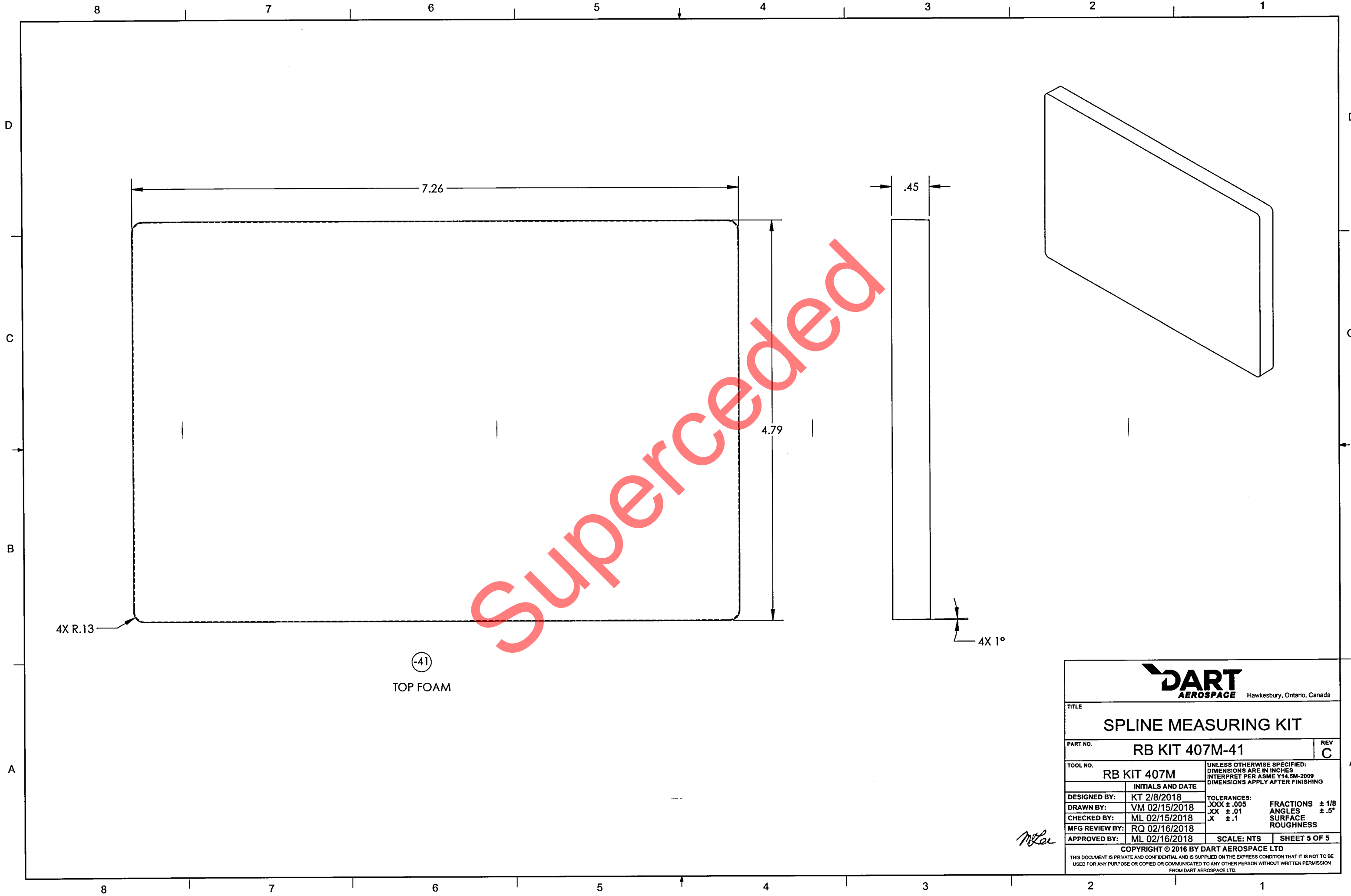
LABLES

ML

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE SPLINE MEASURING KIT			
PART NO. RB KIT 407M-35			REV C
TOOL NO. RB KIT 407M		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE			
DESIGNED BY:	KT 2/8/2018		
DRAWN BY:	VM 02/15/2018		
CHECKED BY:	ML 02/15/2018		
MFG REVIEW BY:	RQ 02/16/2018		
APPROVED BY:	ML 02/16/2018	SCALE: NTS	SHEET 3 OF 5
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 DART AEROSPACE			Hawkesbury, Ontario, Canada		
TITLE					
SPLINE MEASURING KIT					
PART NO. RB KIT 407M-39					REV C
TOOL NO. RB KIT 407M			UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING		
	INITIALS AND DATE				
DESIGNED BY:	KT 2/8/2018		TOLERANCES:		
DRAWN BY:	VM 02/15/2018		.XXX ± .005		
CHECKED BY:	ML 02/15/2018		.XX ± .01		
MFG REVIEW BY:	RQ 02/16/2018		.X ± .1		
APPROVED BY:	ML 02/16/2018		FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS		
			SCALE: NTS		SHEET 4 OF 5
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4X R.13


(-41)

TOP FOAM

.45

4.79

4X 1°

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE SPLINE MEASURING KIT			
PART NO. RB KIT 407M-41			REV C
TOOL NO. RB KIT 407M		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
	INITIALS AND DATE		
DESIGNED BY:	KT 2/8/2018		
DRAWN BY:	VM 02/15/2018		
CHECKED BY:	ML 02/15/2018		
MFG REVIEW BY:	RQ 02/16/2018		
APPROVED BY:	ML 02/16/2018	SCALE: NTS	SHEET 5 OF 5
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